

SECTION 211-04: Steering Column
GENERAL PROCEDURES

2014 F-150 Workshop Manual
Procedure revision date: 10/25/2013

Steering Wheel Wrap Bonding

Material

Item	Specification
Instant Gel Adhesive TA-19	WSK-M2G402-A4

1. **NOTE:** If re-adhering leather to the front side of the steering wheel only, it will not be necessary to remove the steering wheel. Steering wheel removal is necessary only when repairing loose leather on the backside of the steering wheel.

If necessary remove the steering wheel. For additional information, refer to [Steering Wheel](#) in this section.

2. Position the loose leather out of the way.
3. Apply the specified adhesive evenly over the wheel spoke.
4. Position the loose leather back into the original position.
5. **NOTE:** The adhesive should be completely set after 5 minutes. Do not pull on the repair area.

Smooth the leather and tuck in for neat appearance.

- Apply pressure (for at least 30 seconds) until the leather is bonded to the wheel spoke.

6. If removed, Install the steering wheel. For additional information, refer to [Steering Wheel](#) in this section.
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